October 2021 - This literature supersedes all previous issues

# BlueScope

## ZINCALUME® steel with Activate® technology G500

### **General description**

ZINCALUME<sup>®</sup> steel with Activate<sup>®</sup> technology G550 is a hot-dipped aluminium / zinc / magnesium alloy-coated structural steel with a regular spangle surface and a guaranteed minimum yield strength of 500MPa with limited ductility.

#### **Typical uses**

Structural sections, house framing, patio posts. Suitable for rollforming to minimum internal diameter of 4t.

#### **Australian and International Standards**

AS/NZS 1365:1996 (R2016) AS 1397:2021 ISO 9001:2015 Quality System certified

#### **Guaranteed properties of steel base**

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Mechanical properties	Guaranteed minimum
Yield Strength, MPa (longitudinal tensile)	500
Tensile Strength, MPa (longitudinal tensile)	520
Elongation on 80mm (≥ 0.60mm) %	7
90° Transverse Bend	6t

#### **Chemical composition of steel base**

Chemical properties	Guaranteed maximum %
Carbon – C	0.20
Manganese – Mn	1.20
Phosphorus – P	0.040
Sulphur – S	0.030

#### Metal coating adhesion – 180° bend test

Coating class	Result
AM125	2t

Where t = the diameter of mandrel in terms of thickness of product.

#### **Dimensional capabilities**

Thickness range (mm)	Max width (mm)
1.001 – 1.200	1200
1.201 – 1.499	1100

Notes: Not every combination of thickness and width may be available. Supply conditions may be subject to dimensional restrictions and are subject to BlueScope Sales and Marketing confirmation. Slitting and shearing available on request from BlueScope Sales Offices. For requirements outside the standard product range please contact your local Sales Office.

#### **Fire hazard properties**

Test & Evaluation Methods	Range	Result
Simultaneous determination of ignitability,	Ignitability Index (0–20)	0
flame propagation, heat release and smoke release (AS/NZS 1530.3:1999 (R2016)) *	Spread of Flame Index $(0 - 10)$	0
	Heat Evolved Index (0 – 10)	0
	Smoke Developed Index (0 – 10)	2
NCC non-combustible material concessions (NCC 2019; AS/NZS 1530.3:1999 (R2016)) *	National Construction Code, Building Code of Australia 2019; Volume 1: Part C1.9.e, and Volume 2: Part 3.7.1.1.e	May be used wherever a non- combustible material is required
	AS/NZS 1530.3:1999 (R2016)	
Combustibility test for materials (steel substrate) (AS 1530.1-1994 (R2016)) <sup>#</sup>	AS 1530.1-1994 (R2016)	Not deemed combustible (steel substrate)

\* The results of this fire test may be used to directly assess fire hazard, but it should be recognised that a single test method will not provide a full assessment of fire hazard under all fire conditions.

# These test results relate only to the behaviour of the test specimens of the material under the particular conditions of the test and they are not intended to be the sole criterion for assessing the potential fire hazard of the material in use.

#### **Supply conditions**

Attribute	Normal	Optional
Coating Class	AM125	-
Surface Condition	Spangled	-
Surface Treatment	Passivated & Resin Coated	-
Branding	Branded	Notbranded
Tolerance – Dimensions	Class A	Class B
Tolerance – Flatness	Class A	-

Important Notes: Optional supply conditions may be subject to dimensional restrictions.



#### **Fabricating performance**

Method	Rating
Bending	2
Drawing	NR
Pressing	NR
Rollforming	3
Lock Forming	NR
Welding (design must allow for some strength reduction near welds)	4
Painting Pre-treatment	5

Where: 1 = Limited to 5 = Excellent or NR = Not Recommended

The ratings in this table are general indicators only, given as a guide to fabricating performance.

#### **Important information**

Material should be used promptly (within six months) to avoid the possibility of a storage related corrosion. For selection of the most appropriate metallic coated steel, please refer to Technical Bulletins TB1a, TB1b, CTB21 and CTB22. For storage, rollforming lubricants and other information please refer to the Technical Bulletins.





To learn more about this product







The information contained in this datasheet is provided by way of general information about this product only, and has not been prepared with your specific needs in mind. We recommend that you seek BlueScope Steel Limited's advice as to the suitability of this product for the purpose(s) for which you propose to use it. To contact BlueScope Steel Limited for advice about your proposed use of this product, please contact Steel Direct. ZINCALUME<sup>®</sup>, Activate<sup>®</sup>, BlueScope and the BlueScope brand mark are registered trade marks of BlueScope Steel Limited. © 2021 BlueScope Steel Limited ABN 16 000 011 058. All rights reserved.